

Wing Bowl from log section or crotch

Rudolph Lopez

- 1. Evaluate log / Decide on design.** (Sharpen tool). Decide which side will be the top or bottom, to make a natural edge bowl or to keep or avoid any features in the log.
- 2. Turn between centers / Remove bulk / Cut tenon.** Turning between centers allows you to move log around to adjust wing and bowl location. Put bottom side toward tailstock and cut tenon on this side so you will have center mark for re-chucking.
- 3. Remove more bulk / Start to shape bottom.** (sharpen tool)
- 4. Chuck Bowl / True Up / Finish Shaping bottom.** It is important to true up bottom after putting bowl in chuck, tool marks can be smoothed out using the negative rake scraper. (sharpen tool).
- 5. Sand & Finish Most of Bottom Side**
- 6. Start Thinning Wings In Steps.** (sharpen tool), cut wing to final thickness in $\frac{1}{2}$ " to $\frac{3}{4}$ " steps at a time leaving the thickness of the wing in front of the cut to give support to the thin part you are cutting.
- 7. Use Negative Rake Scraper to blend cuts** (sharpen tool)
- 8. Find / Match up top of bowl with bottom** (sharpen tool)
- 9. Cut inside of bowl** (sharpen tool)
- 10. Reverse / Jamb Chuck and finish bottom**